

SECTION 1 - PRODUCT IDENTIFICATION

Name: INFERNALLOY Part #: ML700 Emergency Phone: 1-800-721-2448
Manufacturer: Metalink Polymer and Adhesives, P. O. Box 0851, Buna TX 77612-0851 Phone: 1-800-721-2448
Distributed by: IBS, INCORPORATED, P.O. Box 1717, Auburn, WA 98071 Phone: 1-800-721-2448

SECTION 2 - INGREDIENTS

Chemical Name	CAS No.	ACGIH TLV
Stainless Steel	65997-19-5	2.0 mg/m ³
Silicate Solution	1312-76-1	N/D

Note: Above components are suspended in an inorganic binder system, and therefore no free dusts exist.

SECTION 3 - PHYSICAL DATA

Boiling Point(F): 210°F	Density : 13 lbs/Gal	Vapor Density (air=1): 0.
Vapor pressure (mm/Hg.): N/D	Melting Point: 2700 °F	V.O.C. Content: 0%
Evaporation Rate (Butyl Acetate=1): 1.0		Solubility in Water: Negligible

Appearance and Odor: Odorless gray putty

SECTION 4 - FIRE AND EXPLOSION DATA

Flash Point (TCC): N/A Explosive Limits: UEL: N/D LEL: N/D

Extinguishing Media: Not Flammable

Special Fire Fighting Procedures: Wear self-contained breathing apparatus with full face piece in pressure demand or other positive pressure mode, and impervious clothing .

Unusual Fire and Explosion Hazards: Not considered a fire hazard and does not support combustion. When involved in fire, does not contribute any unusual hazards.

SECTION 5 - REACTIVITY DATA

Stability: Stable

Conditions to Avoid: Flammable hydrogen gas may be produced on contact with metals such as aluminum , tin, lead, and zinc when in an alkaline environment.

Hazardous Decomposition: Hydrogen - see "Conditions to Avoid"

Hazardous Polymerization: Will not occur

SECTION 6 - HEALTH HAZARDS

Inhalation : No free dust present in normal conditions. No VOC'S to cause irritation. Extreme conditions such as being involved in a fire may create vapors or fumes which could aggravate asthma and lung diseases. When machining, free dust is present and will cause irritation. Skin Exposure: Causes skin irritation; may cause itching and burning of skin. May aggravate existing skin diseases. Eye Irritation: Causes eye irritation; may cause pain, redness and tearing. Ingestion : Causes irritation to the esophagus and stomach. May cause nausea, vomiting and diarrhea.

Emergency and First Aid Procedures: Eyes: Flush with clean water at least 15 minutes, lifting eyelids to assure thorough irrigation. Seek medical attention. Skin: Wipe from skin and wash area with soap and water. Remove contaminated clothing and launder before reuse. Ingestion: Immediately drink two glasses of water and induce vomiting by either giving Ipecac or by placing finger at back of throat. Never give anything by mouth to an unconscious person. Get medical attention immediately. Inhalation: Remove to fresh air at once if breathing on own. If breathing has stopped, apply artificial respiration. Get medical attention.

SECTION 7 - STORAGE AND HANDLING DATA

Steps to be taken if material is spilled or released: Isolate, dike and store discharge material, if possible. Otherwise disperse and flush with water, observing environmental protection regulations.

Waste Disposal Method: Dispose of in accordance with local, state and federal regulations.

Precautions to Be Taken in Handling and Storing: Store under controlled temperature range of 45°F-95°F. Do not allow freezing.

SECTION 8 - SPECIAL PROTECTION INFORMATION

Good industrial hygiene practice requires that exposure be maintained below the recommended TLV. This is preferably achieved through the provision of adequate ventilation where necessary. Where dust cannot be controlled in this way, personal respiratory protection should be employed. Use of rubber gloves and chemical goggles is recommended.

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