



Revision Number: 001.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE FM POXY PAK 1FO PT A
Product type: Epoxy resin
Company address: Henkel Corporation
 1001 Trout Brook Crossing
 Rocky Hill, Connecticut 06067
IDH number: 1324013
Item number: 1324007_100805
Region: United States
Contact information: Telephone: 860.571.5100
 Emergency telephone: 860.571.5100
 Internet: www.henkeln.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Viscous, Liquid	HEALTH:	2
Color:	Clear	FLAMMABILITY:	1
Odor:	Mild	PHYSICAL HAZARD:	0
		Personal Protection:	See MSDS Section 8

WARNING: CAUSES EYE AND SKIN IRRITATION.
 MAY CAUSE ALLERGIC SKIN REACTION.
 MAY CAUSE RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause respiratory tract irritation. Coughing.
Skin contact: May cause moderate skin irritation. May cause allergic skin reaction. Contact at elevated temperatures may cause thermal burns. Redness.
Eye contact: May cause moderate eye irritation. Contact at elevated temperatures may cause thermal burns. Pain and discomfort. Excess tearing. Redness.
Ingestion: Not expected to be harmful by ingestion.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	60 - 100

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Check for and remove any contact lenses. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Never give anything by mouth to an unconscious person. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. If symptoms develop and persist, get medical attention.

5. FIRE FIGHTING MEASURES

Flash point: 249 °C (480.2 °F) Pensky Martens closed cup

Autoignition temperature: Not available

Flammable/Explosive limits - lower: Not available

Flammable/Explosive limits - upper: Not available

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Evacuate personnel to safe areas. Isolate area. Keep unnecessary personnel away. Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Avoid breathing vapors or mists of this product. Do not taste or swallow. Wash thoroughly after handling. Do not reuse the empty container.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None

Engineering controls: Use local exhaust ventilation if the potential for airborne exposure exists.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection:

Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Viscous, Liquid
Color:	Clear
Odor:	Mild
Odor threshold:	Not available
pH:	Not available
Vapor pressure:	0.03 mm hg (25 °C (77°F))
Boiling point/range:	> 260 °C (> 500°F)
Melting point/ range:	Not available
Vapor density:	1.17
Flash point:	249 °C (480.2 °F) Pensky Martens closed cup
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not available
VOC content:	Not available

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon.
Incompatible materials:	Do not store with oxidizing materials. Strong acids. Strong alkalis.
Conditions to avoid:	Avoid strong oxidizing agents.

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity:	LD50 (rat) 30,000 mg/kg LD50 (mouse) 20,000 mg/kg LD50 (rabbit) 19.8 mg/kg
Acute dermal product toxicity:	LD50 (rat) > 1,200 mg/kg LD50 (mouse) > 1,270 mg/kg

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No

Hazardous components	Health Effects/Target Organs
Epichlorohydrin-4,4'-isopropylidene diphenol resin	Allergen, Irritant

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus
CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA 313: None above reporting de minimus
California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class: D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: First issue.

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